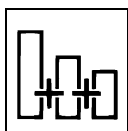
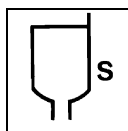


# VETRIVE EFFECT



1000 g +  
200 g +  
500-800 g

Pot life at 20-25°C  
> 2 h



14-16" FC4 spray  
at 20°C



Ø 1,3- 1,6 mm  
N° coats: 1  
Pressure: 3/4 bar



Air drying at 25°C  
Tack-free: 2 h  
Through-drying : 7 days

Low baking at stages is  
possible

## DESCRIPTION

One or two-coat matt acrylic finish for lacquered items and undercoats with metallic or micaceous effect.

## USE

Suitable for matt lacquered non-yellowing finishes on GLASS for internal use.

## CHARACTERISTICS

- Excellent flow
- Excellent adhesion
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with lacquered finishes
- Fast drying

## SUBSTRATE PREPARATION

Application on glass manufactured items suitably prepared and cleaned.

## APPLICATION

- Low pressure spray.

## Mixing ratio for one coat and two-coat painting process:

VETRIVE EFFECT  
I4793 CATALIZZATORE CV 010. (hardener)  
I3580 DILUENTE 231 or (thinner)  
I0391 DILUENTE 214 (thinner)

### weight and volume

1000 parts  
200 parts  
500-800 parts

Pot life at 20°C: over 2 hours at 20-25°C  
Spray viscosity at 20°C: 14-16" FC4  
Ø Air cap: 1,3 – 1,6 mm  
Spray pressure: 2,0-3,0 bar  
N° of coats: 2  
First coat up to fade-out: 30 g/ m<sup>2</sup>  
Second coat: 120 g/ m<sup>2</sup>  
Total product quantity applied: 120-160 g/m<sup>2</sup>  
V.O.C.: refer to the relevant MSDS

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## **DRYING TIMES**

### **Air drying at 25°C and R.H. < 65%:**

Dust-free:	30 min.
Tack-free:	2 hours
Stackable:	8 hours
Through-drying:	7 days

### **Low baking:**

Suitable for low baking at stages at temperatures from 20°C to 50°C

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## **SUGGESTED ONE COAT PAINTING PROCESS**

Glass substrates (It is recommended to paint glass on the air side and not on the tin side surface in order to obtain the best adhesion)

VETRIVE EFFECT product application

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## **SUGGESTED TWO-COAT PAINTING PROCESS**

Glass substrates (It is recommended to paint glass on the air side and not on the tin side surface in order to obtain the best adhesion)

VETRIVE EFFECT product application

After 2 hours at least and within 48 hours

Application of matt lacquered finish Acrylack white or black, thus obtaining greatest resistance against chemicals contained in mastics and silicones.

**TECHNICAL DATA SHEET N° W301-GB**  
**UPDATED 06/2016**

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