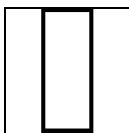
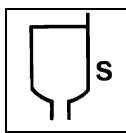




STEEL IVE



Ready for use



14-16" FC 4
at 20°C



Ø 0.8-1.2 mm
N° coats: 2/3
Pressure: 3/4 ATM



Air drying at 20°C
Through-drying: 15 min.

DESCRIPTION

Single pack two-coat matt basecoat with steel/chrome and anodised steel effect.

USE

Suitable to reproduce the visual effect of the anodised or chromed steel on wooden manufactured items to overcoat with clearcoats of ACRYLACK series within the IVE product range.

CHARACTERISTICS

- Steel effect and anodised steel effect
- Excellent covering power
- Excellent light resistance
- Fast drying
- Easy application

SUBSTRATE PREPARATION

Application on MDF manufactured items suitably treated with primers from the IVE product range.

APPLICATION

Manual spray.

READY FOR USE PRODUCT.

ALSO MIX THOROUGHLY BY A SPATULA BEFORE USE, SO AS TO ASSURE THE COMPLETE DISPERSION OF THE METALLIC SEDIMENT.

Spray viscosity at 20°C: 14-16" FC4

Ø Air cap: 0.8 – 1,2 mm

Air pressure: 3/4 Atm

N° of coats: 2/3

Quantity of the applied product: 15-30 g/m²

Theoretical coverage: 11 m² for 1 kg at 4 µ

9,5 m² for 1 l at 4 µ

V.O.C. Verify the MSDS according to the selected code

DRYING TIMES

Air drying at 20-25°C:

Through-drying: from 20 to 30 min. according to temperature

RECOMMENDED PAINTING PROCESS

See painting process TDS n° WCV002.

NOTE

The product STEEL IVE can be tinted upon request to obtain different hues by using tinters of the LWE Effect system up to max. 10%.

TECHNICAL DATA SHEET N° W5301-GB
UPDATED 03/2018

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