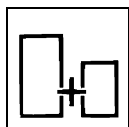
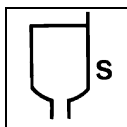
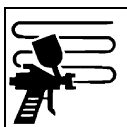




SERIE PS20/GLAZE

1000 g +
0-500 g14-16" FC2 spray
at 20°CØ 1,2 – 1,6 mm
N° coats: 1
Pressure: 3/4 barAir drying at 20°-25°C
Through-drying:
PS20 4-6 h
PS20 HYDRO 8-12 h

DESCRIPTION

Semi-covering concentrated stains allowing you to achieve the highest uniformity of woods of a different nature and to obtain an excellent antique effect.

USE

Stains of universal use to directly apply to suitably sanded and/or polished wood.

CHARACTERISTICS

- Thinnable with solvent or water
- Excellent colouring power
- Excellent light resistance
- High stain gloss
- Covering effect
- Available in solvent-based or waterborne version

SUBSTRATE PREPARATION

Application on suitably treated and smoothed wooden manufactured items.

APPLICATION

- Manual spray / ragging
- Automatic spray / ragging

Mixing ratio of solvent-based technology

BASE STAINS Series PS20
I9588 VST 026 VEICOLO GLAZE (binder)
I2107 THINNER 320

*dilution changes according to the desired covering power

weight and volume

200 parts
800 parts
100/500 parts*

Mixing ratio of solvent-based technology

COMPOUND STAINS Series PS20
I2107 THINNER 320

* dilution changes according to the desired covering power

weight and volume

1000 parts
100/500 parts*

Mixing ratio of waterborne technology

BASE STAINS Series PS20 HYDRO
I9628 GP-AU 010 VEICOLO GLAZE (binder)
I3301 GP-AU 037 DILUENTE (thinner)

* dilution changes according to the desired covering power

weight and volume

100 parts
900 parts
0/500 parts*

Mixing ratio of waterborne technology

COMPOUND STAINS Series PS20 HYDRO

I3301 GP-AU 037 DILUENTE (thinner)

* dilution changes according to the desired covering power

weight and volume

1000 parts

0/500 parts*

Spray viscosity at 20°C: 14-16" FC2 spray

Ø Air cap: 1,2 – 1,6 mm

Spray pressure: 3/4 bar

N° of coats: 1

DRYING TIMES

Air drying at 20-25°C:

Through-drying: PS20 from 4-6 hours according to the binder and the thinner used

Through-drying: PS20 HYDRO from 8-12 hours according to the binder and the thinner used

Low bake:

Suitable for IR baking or forced air at temperatures from 20°C to 50°C.

RECOMMENDED PAINTING PROCESS

Wooden substrates of various types

Substrate sanding with P100-P150-P180 abrasive papers

Polishing

Application of SERIES PS20/GLAZE

Ragging

Basecoat application

Basecoat sanding with P320-P500 abrasive papers

Topcoat application

TECHNICAL DATA SHEET N° W1900-GB

UPDATED 01/2016

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