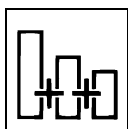
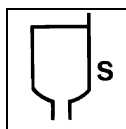


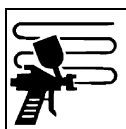
ACRYLUX



1000 g +
500 g +
300-600 g



14-16" FC4
at 20°C



Ø 1,6-1,8 mm
N° coats: 1
Pressure: 3/4 bar



Air drying at 25°C
Tack-free: 12 h
Through-drying: 7 days

Pot life at 20-25°C
> 2 h

DESCRIPTION

Acrylic finish for glossy lacquered manufactured items. Can also be polished.

USE

Suitable for glossy lacquered non-yellowing finishes on panels and furniture components.

CHARACTERISTICS

- Good vertical stability
- Excellent flow
- Excellent superficial hardness
- Excellent chemical resistance
- Can be polished
- Non-yellowing

SUBSTRATE PREPARATION

Application on polyester basecoat sanded with abrasive paper up to P600. Also useable on high covering polyurethane basecoats sanded with abrasive paper up to P600.

APPLICATION

- Low pressure spray, airless and airmix.

Mixing ratio:

ACRYLUX
I4588 ACRYL 100 CAT. (hardener)
I3580 DILUENTE 231 (slow thinner) or
I7929 DILUENTE 232 (extra slow thinner) or
I4262 DILUENTE 277 (medium-slow thinner) or
I5543 DILUENTE 237 (fast thinner)

weight and volume

1000 parts
500 parts
300-600 parts

Pot life at 20°C: over 2 hours at 20-25°C
Spray viscosity at 20°C: 14-16" FC4 for spray
Ø Air cap by spray: 1,6 – 1,8 mm
Spray pressure: 3,0-4,0 bar
N° of coats: 1
Product quantity applied: 100-140 g/m²
V.O.C.: refer to the relevant MSDS

DRYING TIMES

Air drying at 25°C and R.H. < 65%:

Dust-free:	2 hours
Tack-free:	12 hours
Stackable:	24 hours
Polishing:	24 hours
Through-drying:	7 days

SUGGESTED PAINTING PROCESS

Different types of wood

Sanding with abrasive papers P100-P150-P180

Basecoat application

Sanding with abrasive papers P280-P320-P400-P600

ACRYLUX finish application – 100-140 g/m²

NOTES

- When you spray at temperatures over 30°C you can use the thinner I7929 DILUENTE 232 at 40-50%.
- When you spray at temperatures below 20°C you must use the thinner I5543 DILUENTE 237 at 40-50%
- The product can be brushed up to and between 24 and 48 hours from first application.

TECHNICAL DATA SHEET N° W600-GB
UPDATED 11/2013

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