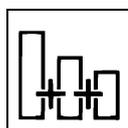
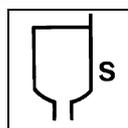


ACRYLACK



1000 g +
200 g +
200-500 g

Pot life at 20-25°C
> 2 h



14-16" FC4 for spray
20-25" FC4 for curtain
coating at 20°C



Ø 1,6- 1,8 mm
N° coats: 1
Pressure: 3/4 bar



Suitable for curtain
coating



Air drying at 25°C
Tack-free: 2 hours
Through-drying: 7 days

Low baking at stages is
possible

DESCRIPTION

Matt acrylic finish for lacquered items and undercoats.

USE

Suitable for matt lacquered non-yellowing finishes on panels and furniture components. Especially suitable for open-grain substrates.

CHARACTERISTICS

- Good vertical stability
- Excellent flow
- Excellent superficial hardness
- Excellent chemical resistance
- Useable as an undercoat to overcoat with clearcoats
- Fast drying

SUBSTRATE PREPARATION

Application on wooden manufactured items suitably prepared with PU, acrylic, polyester and UV basecoats. Sand the basecoat with abrasive papers up to P400.

APPLICATION

- Low pressure spray, airless and airmix.
- Curtain coating

Mixing ratio:

ACRYLACK
I3141 ACRYL 20 CATALIZZATORE * (hardener)
I4262 277 DILUENTE (medium-slow thinner) or
I0391 214 DILUENTE (standard thinner) or
I0380 OPALAYD DILUENTE (fast thinner)

weight and volume

1000 parts
200 parts
200-500 parts

* As per European Regulation 2020/1149, which amends Annex XVII of Regulation (EC) N ° 1907/2006 (REACH), we communicate that the hardener I3141 ACRYL 20 CATALIZZATORE is subject to restrictions concerning the industrial and professional use of diisocyanates. Starting from August 24, 2023, industrial or professional use is allowed only after receiving adequate training.

IVE proposes as an alternative not subject to restriction IV197 ACRYL 20-0.1 CATALIZZATORE.

Pot life at 20-25°C: over 2 hours
Spray viscosity at 20°C: 14-16" FC4 for spray
20-25" FC4 for curtain coating
Ø Air cap by spray: 1,6 – 1,8 mm
Spray pressure: 3,0-4,0 bar
N° of coats: 1
Product quantity applied: 120-160 g/m²
Gloss: 10 ± 2 gloss => Semi Matt
V.O.C.: refer to the relevant MSDS

DRYING TIMES

Air drying at 25°C and R.H. < 65%:

Dust-free: 30 min.
Tack-free: 2 hours
Stackable: 8 hours
Through-drying: 7 days

Low baking:

Suitable for low baking at stages at temperatures from 20°C to 50°C

SUGGESTED PAINTING PROCESS

Different types of wood
Sanding with abrasive papers P100-P150-P180
Basecoat application
Sanding with abrasive papers P280-P320-P400
ACRYLACK finish application

TECHNICAL DATA SHEET N° W400-GB
UPDATED 04/2022

All information contained in this data sheet is the result of carefully controlled tests and is correct to the best of Lechler's knowledge at the time of issue. Since conditions of use are beyond the control of the manufacturer, information contained herein is without warranty, implied or otherwise, and final determination of the suitability of any information or material for the use contemplated and the manner of use is the sole responsibility of the user. FOR PROFESSIONAL USE ONLY.