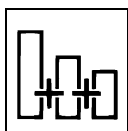
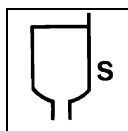


# VETRIVE



1000 g +  
200 g +  
200-500 g



14-16" FC4  
at 20°C



Ø 1,6 – 1,8 mm  
N° coats: 1  
Pressure: 3/4 bar



Air drying at 25°C  
Tack-free: 4 h  
Through-drying: 7 days

Pot life at 20-25°C  
> 2 h

Low baking at stages:  
from 20° to 50°C

## DESCRIPTION

Acrylic finish for application on glass.

## USE

Glass components of furniture for interiors (tables, tops, shutters, etc.).

## CHARACTERISTICS

- Excellent flow
- Excellent covering power
- Good superficial hardness
- Excellent chemical resistance

## SUBSTRATE PREPARATION

Glass cleaning with thinner I0403 DILUENTE VERNICE TRASPARENTE and a following wipe with an antistatic cloth.

## APPLICATION

- Low pressure spray
- Curtain coating

## Mixing ratio:

VETRIVE  
I4793 CATALIZZATORE CV 010 (hardener)  
I4262 DILUENTE 277 (medium-slow thinner) or  
I0391 DILUENTE 214 (standard thinner) or  
I0380 DILUENTE OPALAYD (fast thinner)

## weight and volume

1000 parts  
200 parts  
200-500 parts

Pot life at 20°C: over 2 hours at 20-25°C  
Spray viscosity at 20°C: 14-16" FC4 for spray  
20-25" FC4 for curtain coating  
Ø Air cap by spray: 1,6 – 1,8 mm  
Spray pressure: 3,0-4,0 bar  
N° of coats: 1  
Product quantity applied: 120-160 g/m<sup>2</sup>  
V.O.C.: refer to the relevant MSDS

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## **DRYING TIMES**

### **Air drying at 25°C and R.H. < 65%:**

Dust-free:	45 min.
Tack-free:	4 hours
Stackable:	8 hours
Through-drying:	7 days

### **Low baking:**

Suitable for low baking at stages at temperatures from 20°C to 50°C

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## **SUGGESTED PAINTING PROCESS**

Glass substrates.  
Suitable substrate preparation.  
VETRIVE product application

**TECHNICAL DATA SHEET N° W300-GB**  
**UPDATED 11/2013**

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